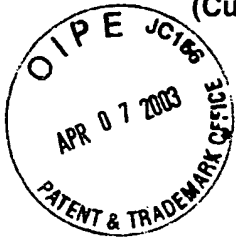


A1114/20006
(Custom r No. 03000)

PATENT



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
PATENT EXAMINING OPERATION

#10/a
WSEP
4/11/03

Applicant : Yang T. Shieh
Serial No. : 09/723,697
Confirmation No. : 7614
Filed : November 28, 2000
For : A COVERED ROLL HAVING AN UNDER-LAYER
FORMED OF RESIN INFUSED DENSELY PACKED
FIBERS THAT PROVIDES INCREASED
STRENGTH AND ADHESION PROPERTIES

Group Art Unit : 1733

04/11/2003 VDAY11 00000002 030075 09723697

01 FC:2202 9.00 CH Examiner : Jeff H. Aftergut

AMENDMENT

Commissioner for Patents
Washington, D.C. 20231

Sir:

RECEIVED
APR 10 2003
GROUP 1700

Responsive to the Office Action dated October 10, 2002, whose time for response has been extended up to and including April 10, 2003 by the accompanying Petition For Extension Of Time, please amend the above identified application as follows:

IN THE CLAIMS:

Please replace Claim 21 with the following:

21. (Amended) A method for producing a covered roll, the covered roll having a multi-layered construction, said method comprising the steps of:

a. providing a roll core base, said roll core base having two ends, a length therebetween and an outer surface;